
ECE 307 – Techniques for Engineering Decisions

14. Simulation

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SIMULATION

- ❑ Simulation provides a *systematic* approach for dealing with uncertainty by “*flipping a coin*” or “*rolling a die*” to represent the outcome or realization of each uncertain event
- ❑ In many real world situations, simulation may be the *only viable means* to quantitatively deal with a problem under uncertainty
- ❑ Effective simulation requires implementation of appropriate approximations at many and, sometimes, at possibly every stage of the problem

SIMULATION EXAMPLE

- ❑ The problem is concerned with the purchase of fabric by a fashion designer
- ❑ The two choices offered by textile suppliers are:
 - supplier 1: *fixed price – constant 2 \$/yd*
 - supplier 2: *variable price dependent on quantity at*
 - 2.10 \$/yd for the first 20,000 yd;*
 - 1.90 \$/yd for the next 10,000 yd;*
 - 1.70 \$/yd for the next 10,000 yd;*
 - 1.50 \$/yd thereafter*

SIMULATION EXAMPLE

- ❑ The purchaser is uncertain about the demand \tilde{D}

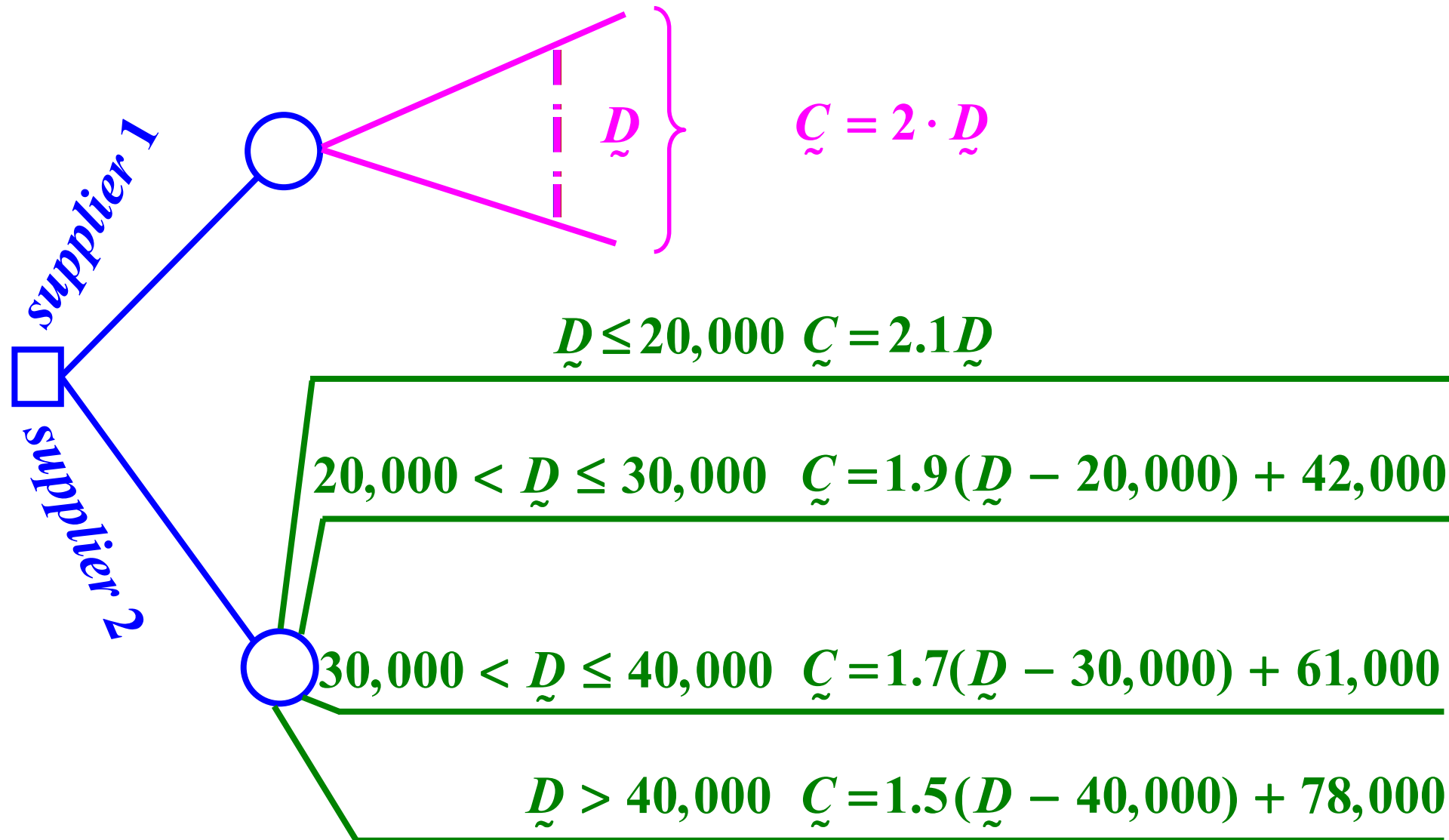
but determines an appropriate model is:

$$\tilde{D} \sim \mathcal{N}(25,000 \text{ } yd, 5,000 \text{ } yd)$$

- ❑ The decision may be represented in form of the

following decision branches:

SIMULATION EXAMPLE



SIMULATION EXAMPLE

- ❑ Supplier 1 has a simple linear cost function \tilde{C}
- ❑ Supplier 2 has a more complicated scheme to evaluate costs: in effect, the range of the demand and the corresponding probability for \tilde{D} to be in a particular segment of the range must be known, as well as the expected value of \tilde{D} for each range

SIMULATION EXAMPLE

- ❑ We simulate the situation in the decision tree by
“drawing multiple samples from the appropriate population”
- ❑ We systematically tabulate the results and evaluate the required statistics
- ❑ The algorithm for the simulation consists of a few simple steps which are repeated until an *appropriately sized* sample is constructed

BASIC ALGORITHM

Step 0 : store the distribution $\mathcal{N}(25,000, 5,000)$;
determine \bar{k} , the maximum number of
draws; set $k = 0$

Step 1 : if $k > \bar{k}$, stop; else set $k = k + 1$

Step 2 : draw a random sample from the normal
distribution $\mathcal{N}(25,000, 5,000)$

Step 3 : evaluate the outcomes on both branches;
enter each outcome into the data base and
return to Step 1

SIMULATION EXAMPLE

- Application of the algorithm allows the determination of the histogram of the cost figures and then the evaluation of the expected costs
- For the assumed demand, for supplier 1, we have the straightforward case of

$$\mu_{\tilde{C}} = E\{\tilde{C}\} = 2 \cdot E\{\tilde{D}\} = 50,000$$

and

SIMULATION EXAMPLE

$$\sigma_{\zeta} = 10,000$$

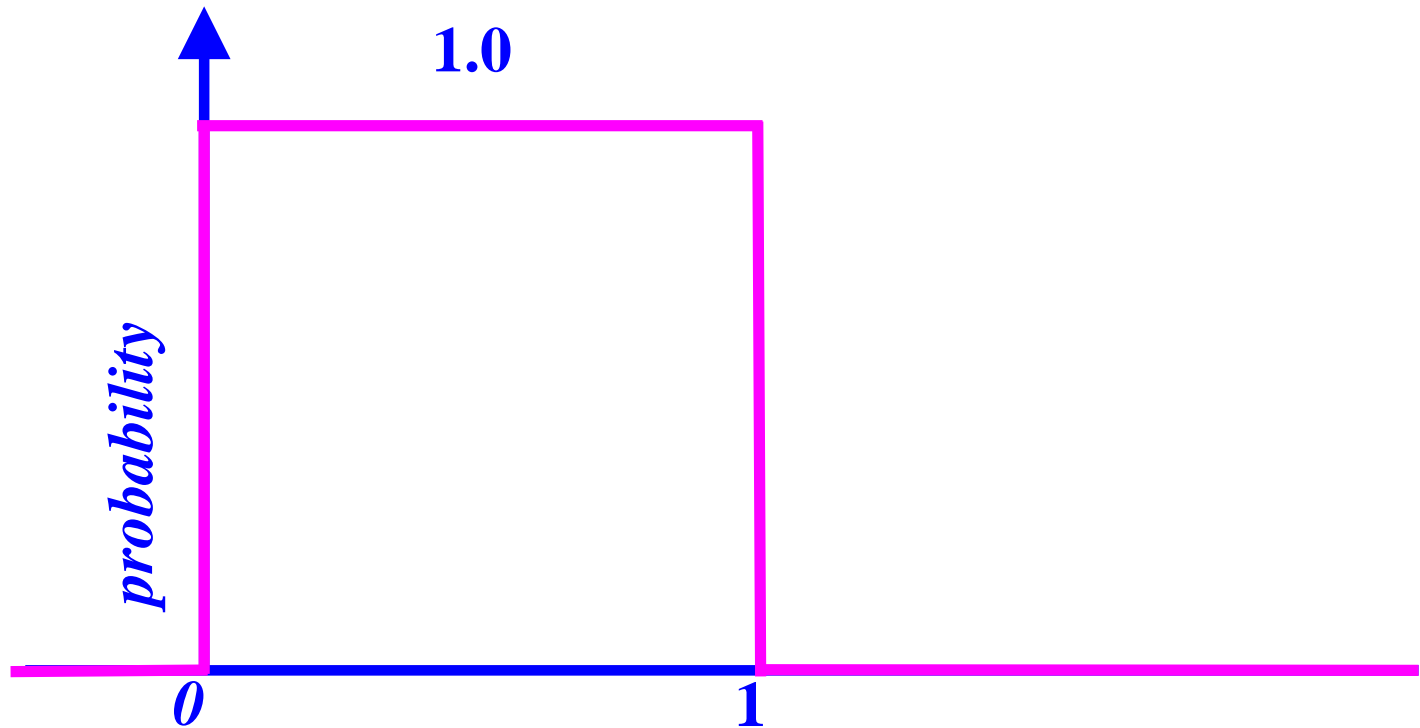
and the use of the algorithm may be bypassed

- ❑ For the supplier 2, the algorithm is applied for the \bar{k} random draws
- ❑ The actual simulation is an exercise left to the reader

GENERATION OF RANDOM DRAWS

- ❑ A key issue is the generation of random draws for which we need a random number generator
- ❑ There are various random number generator algorithms
- ❑ One natural scheme is based on the use of a uniformly distributed *r.v.* between 0 and 1

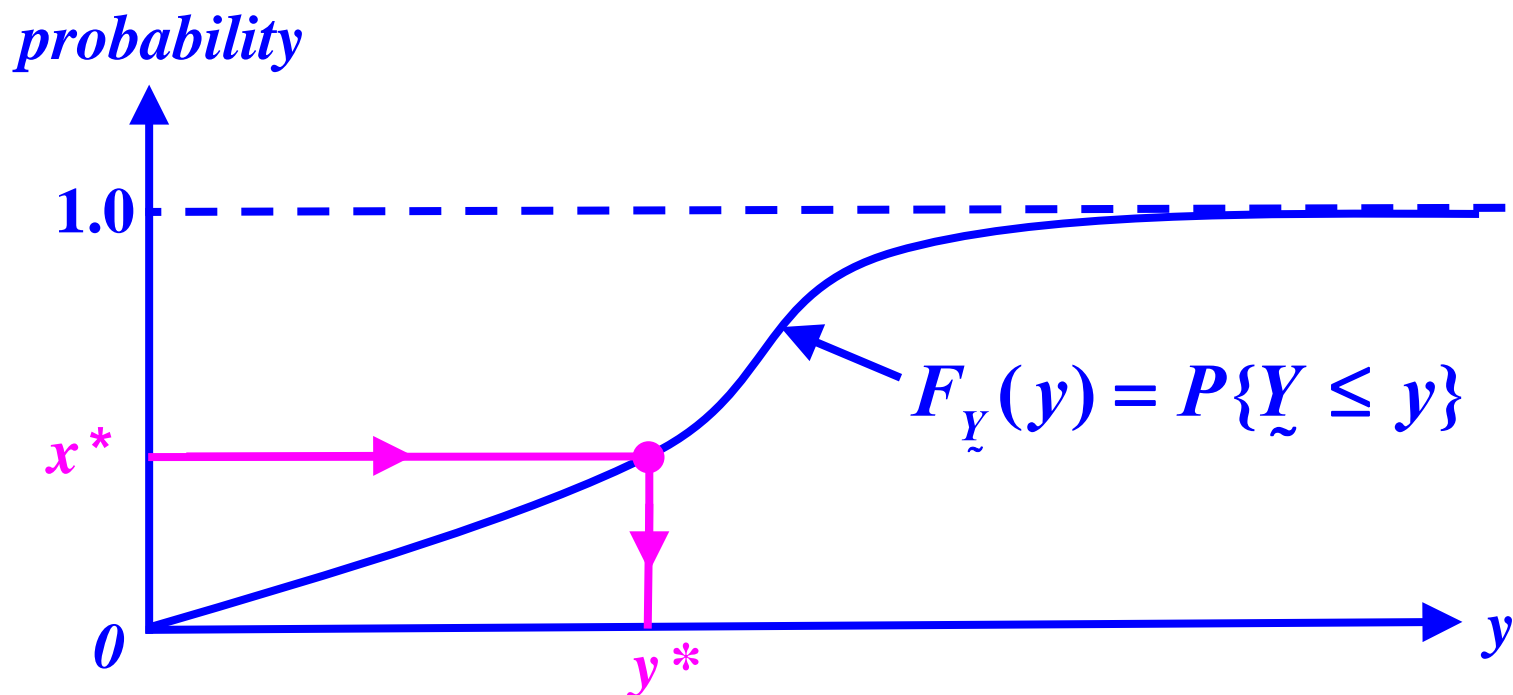
GENERATION OF RANDOM DRAWS



$$\tilde{X} = \begin{cases} x \in [0,1] & \text{with probability } 1 \\ x \notin [0,1] & \text{with probability } 0 \end{cases}$$

GENERATION OF RANDOM DRAWS

- We draw a random value of x , say x^* and work through the *c.d.f.* $F_{\tilde{Y}}(y)$ to get the value y^* of the *r.v.* \tilde{Y} with $F_{\tilde{Y}}(y^*) = x^*$



SOFT PRETZEL EXAMPLE

- The market size is unknown but we assume that the market size is a normally distributed *r.v.* with

$$\underset{\sim}{S} \sim \mathcal{N} \left(\underbrace{100,000}_{\mu_{\underset{\sim}{S}}}, \underbrace{10,000}_{\sigma_{\underset{\sim}{S}}} \right)$$

- We are interested in determining the fraction $\underset{\sim}{F}$ of the market the new company is able to capture
- We model the distribution of $\underset{\sim}{F}$ using the discrete distribution tabulated below:

SOFT PRETZEL EXAMPLE

$\tilde{F} = x\%$	$P\{\tilde{F} = x\}$
16	0.15
19	0.35
25	0.35
28	0.15

SOFT PRETZEL EXAMPLE

- ❑ Sales price of a pretzel is \$ 0.50
- ❑ Variable costs \tilde{V} are represented by a uniformly distributed *r.v.* in the range [0.08 , 0.12] \$/pretzel
- ❑ Fixed costs \tilde{C} are also random
- ❑ The contributions to profits are given by

$$\tilde{\Pi} = (\tilde{S} \cdot \tilde{F}) \cdot (0.5 - \tilde{V}) - \tilde{C}$$

and may be evaluated via simulation

- ❑ We can use simulation to approximate $F_{\tilde{\Pi}}(\cdot)$

MANUFACTURING CASE STUDY

- ❑ The selection of one of two manufacturing *processes* based on net present value (*NPV*) using a 3 – year horizon – the current year *0* plus the next two years 1 and 2 – and a 10 % discount rate
- ❑ The *process* is used to manufacture a product whose sale price is 8 \$/unit

PROCESS 1 DESCRIPTION

- ❑ This *process* uses the current machinery for manufacturing
- ❑ The annual fixed costs are \$12,000
- ❑ The yearly variable costs are represented by the *r.v.*

$$V_{\sim i} \sim \mathcal{N}(4, 0.4) \quad i = 0, 1, 2$$

PROCESS 1 DESCRIPTION

- Machine in the *process* can fail randomly and the number failures \tilde{Z}_i in year $i = 0, 1, 2$ is a *r.v.* with

$$\tilde{Z}_i \sim \text{Poisson}(m = 4) \quad i = 0, 1, 2$$

- Each failure incurs constant costs of \$ 8,000 over the 3-year period

- Total costs are the sum of \tilde{V}_i and $8,000 \tilde{Z}_i$

PROCESS 1: SALES FORECAST UNCERTAINTY DATA

<i>current year</i> $i = 0$		<i>next year</i> $i = 1$		<i>year after next</i> $i = 2$	
d_0	$P\{D_0 = d_0\}$	d_1	$P\{D_1 = d_1\}$	d_2	$P\{D_2 = d_2\}$
11,000	0.2	8,000	0.2	4,000	0.1
16,000	0.6	19,000	0.4	21,000	0.5
21,000	0.2	27,000	0.4	37,000	0.4

PROCESS 2: DESCRIPTION

□ *Process 2* involves an investment of \$60,000 paid in cash to buy the new equipment and doing away with the worthless current machinery; the fixed costs of \$12,000 per year remain unchanged

□ The yearly variable costs $V_{\sim i}$

$$V_{\sim i} \sim \mathcal{N}(\$3.50, \$1.0) \quad i = 0, 1, 2$$

□ The number of machine failures $Z_{\sim i}$ for year

$$Z_{\sim i} \sim \text{Poisson} (m = 3) \quad i = 0, 1, 2$$

and the costs per failure are \$6,000

PROCESS 1: SALES FORECAST UNCERTAINTY DATA

<i>current year</i> <i>i = 0</i>		<i>next year</i> <i>i = 1</i>		<i>year after next</i> <i>i = 2</i>	
d_0	$P\{D_0 = d_0\}$	d_1	$P\{D_1 = d_1\}$	d_2	$P\{D_2 = d_2\}$
14,000	0.3	12,000	0.36	9,000	0.4
19,000	0.4	23,000	0.36	26,000	0.1
24,000	0.3	31,000	0.28	42,000	0.5

NET PROFITS

- The net profits $\pi_{\sim i}$ each year are a function

$$\pi_{\sim i} = f\left(\underline{D}_{\sim i}, \underline{V}_{\sim i}, \underline{Z}_{\sim i}\right) \quad i = 0, 1, 2$$

- While for each *process*, the $F_{\pi_{\sim i}}(\cdot)$ approximation requires the evaluation of all the possible outcomes, both $E\left\{\pi_{\sim i}\right\}$ and $var\left\{\pi_{\sim i}\right\}$ may be estimated by simulation by drawing an appropriate number of samples from the underlying distribution

NPV

- The *NPV* of these profits needs to be assessed
and expressed in terms of the current *year 0 dollars*
- The profits are collected at the end of each year or
equivalently, at the beginning of the following year
- We use the $d = 10\%$ discount factor to express
the $\text{var} \left\{ \pi_{\sim i} \right\}$ in year 0 (*current*) dollars

NPV

- We can evaluate for *processes* 1 and 2 the profits for each year; we use superscript to denote the *process*

$$\text{process 1: } \pi_{\sim i}^1 = 8D_{\sim i} - D_{\sim i}V_{\sim i} - 8,000Z_{\sim i} - 12,000$$
$$i = 0, 1, 2$$

$$\text{process 2: } \pi_{\sim i}^2 = 8D_{\sim i} - D_{\sim i}V_{\sim i} - 6,000Z_{\sim i} - 12,000$$

and we also need to account for the \$ 60,000 investment in year 0 for process 2

NPV

- The *NPV* evaluation then is stated as the *r.v.*

$$\tilde{\Pi}^1 = \sum_{i=0}^2 \pi_i^1 (1.1)^{-(i+1)}$$

and

*evaluated in
year 0 dollars*

$$\tilde{\Pi}^2 = -60,000 + \sum_{i=0}^2 \pi_i^2 (1.1)^{-(i+1)}$$

- Simulation is used to evaluate

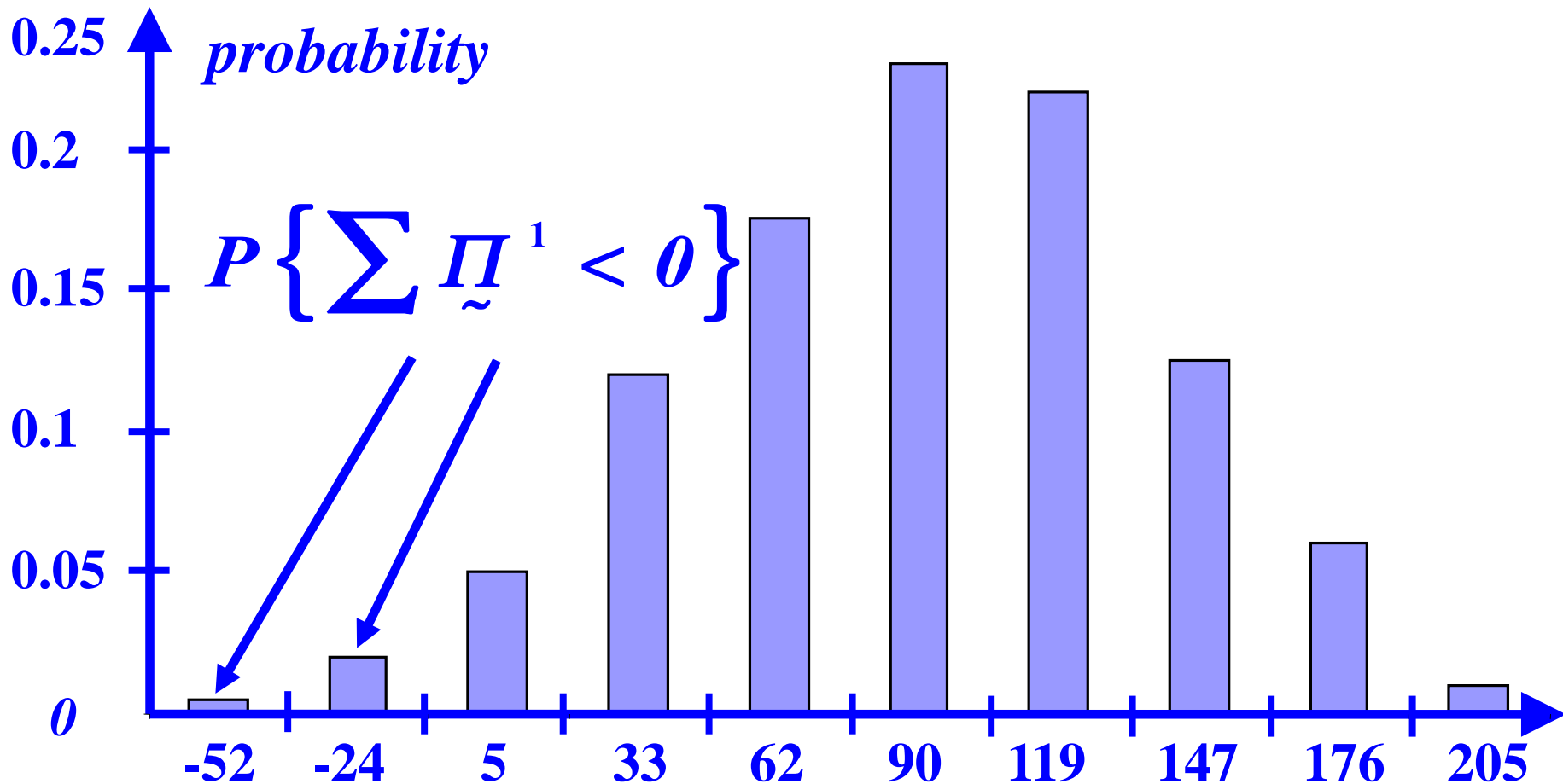
$$NPV^1 = E\{\tilde{\Pi}^1\} \quad NPV^2 = E\{\tilde{\Pi}^2\}$$

SIMULATION RESULTS

□ For a 1,000 replications we obtain

<i>process j</i>	<i>mean (\$)</i>	<i>standard deviation (\$)</i>	$P\left\{\sum \tilde{\Pi}^j < 0\right\}$
1	91,160	46,970	0.029
2	110,150	72,300	0.046

SIMULATION RESULTS

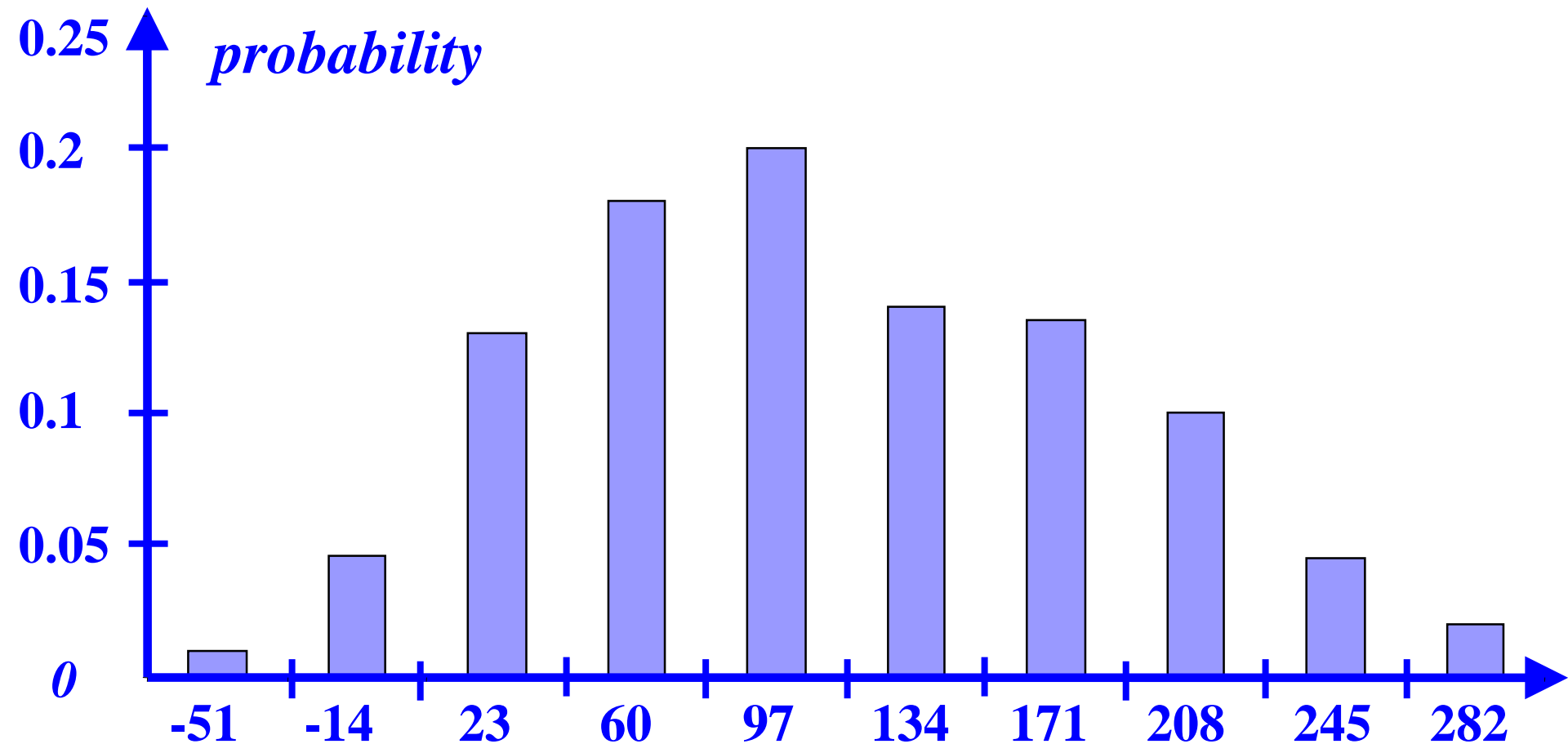


$$NPV^1 = 91,160$$

$$\sigma = 46,970$$

$$P\{\sum \tilde{\Pi}^1 < 0\} = 0.029$$

SIMULATION RESULTS



$$NPV^2 = 110,150$$
$$\sigma = 72,300$$

$$P\left\{\sum \tilde{\Pi}^2 < 0\right\} = 0.046$$

c.d.f.s OF THE TWO PROCESSES

